

# Application Data Sheet

To ensure that the correct tool is furnished for your particular application, please complete this data sheet and enclose it with your order or request for quotation. This is a requirement for **ALL** recessing applications, including internal and external facing, chamfering, and back-spot facing, as well as grooving.

Date \_\_\_\_\_

Quote No. \_\_\_\_\_

## Customer Information

Customer \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_

State \_\_\_\_\_

Zip \_\_\_\_\_

Attn \_\_\_\_\_

Phone \_\_\_\_\_

Fax \_\_\_\_\_

Sales Agent/Distributor \_\_\_\_\_

## Application Specifications

**1** Machine make/type \_\_\_\_\_

**2** Shank style \_\_\_\_\_

\_\_\_\_\_ If shank is threaded for retention knob or drawbar, specify thread size

**3** Groove diameter (**B**) \_\_\_\_\_

**4** Groove width (**W**) \_\_\_\_\_

**5** Groove to face dimension (**L**) \_\_\_\_\_

**6** Bore diameter (**A**) / Groove depth (**D**) \_\_\_\_\_

**7** Is surface finish required in groove? \_\_\_\_\_

If yes, specify \_\_\_\_\_

**8** Material \_\_\_\_\_

Type and condition \_\_\_\_\_

**9** Are there any restrictions? Length \_\_\_\_\_

Diameter \_\_\_\_\_

Rotating \_\_\_\_\_

\_\_\_\_\_ If there is a weight limit, please specify

Used in a tool changer? Yes \_\_\_\_\_

No \_\_\_\_\_

**10** Is tool running: Horizontal \_\_\_\_\_

Vertical \_\_\_\_\_

Stationary \_\_\_\_\_

**11** Is recessing tool to be used with a fixture? Yes \_\_\_\_\_

No \_\_\_\_\_

\_\_\_\_\_ If yes, full layout drawings must be attached or sketched on reverse side

**12** How is part to be held or clamped? \_\_\_\_\_

**13** What type of feed will be used? Hand \_\_\_\_\_

Power \_\_\_\_\_

**14** Desired coolant feed: External \_\_\_\_\_

Internal through spindle \_\_\_\_\_

Internal with rotating collar \_\_\_\_\_

**15** If SPC or CPK applies, please specify \_\_\_\_\_

*Continue on reverse side.*

# Application Data Sheet

Automatic  
**Recessing**

**GENERATING HEADS &  
PRECISION CHAMFERING**

## Additional Comments

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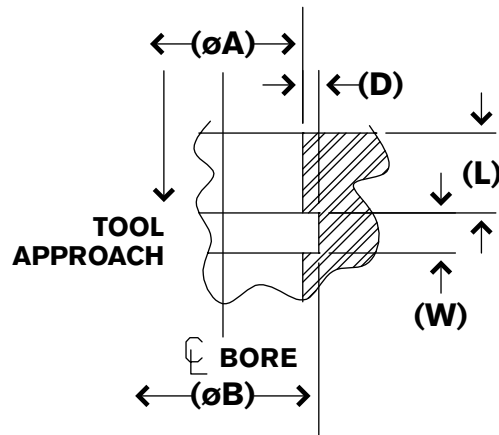
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### **I M P O R T A N T**

#### **PART PRINT OR DETAILED SKETCH MUST BE SUPPLIED**

Please indicate location of grooves or recesses, dimensions, tolerances, and direction of tool approach. In multiple groove applications, supply **(L)**, **(W)** and **(B)** dimensions for each groove.



#### **MAIL**

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Camden SC 29020-7007

Attn: Sales Department

#### **FAX**

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